U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

UTILITY PATENT APPLICATION TRANSMITTAL

Attorr	ney Docket No.	100P288USI1
First I	nventor	Richard M. Herreid
Title	METHOD AND AF	PPARATUS FOR MAKING A SAND
Evere	na Mail Labal Ni	ELIQA145085111S

(Only for new nonprovisional applications under 37 CFR 1.53(b))

(Only for new nonprovisional applications under 37 CFR 1.53(b))	Express Mail Label No. LO94143063103
APPLICATION ELEMENTS	ADDRESS TO: Commissioner for Patents MS Patent Application PO Box 1450
See MPEP chapter 600 concerning utility patent application contents.	Alexandria VA 22313-1450
See MPEP chapter 600 concerning utility patent application contents. 1. Fee Transmittal Form (e.g., PTO/SB/17) (Submit an original and a duplicate for fee processing) Applicant claims small entity status. See 37 CFR 1.27. 3. Specification [Total Pages 22] (preferred arrangement set forth below) - Descriptive title of the invention - Cross Reference to Related Applications - Statement Regarding Fed sponsored R & D - Reference to sequence listing, a table, or a computer program listing appendix - Background of the Invention - Brief Summary of the Invention - Brief Description of the Drawings (if filed) - Detailed Description - Claim(s) - Abstract of the Disclosure	Alexandria VA 22313-1450 7. CD-ROM or CD-R in duplicate, large table or Computer Program (Appendix) 8. Nucleotide and/or Amino Acid Sequence Submission (if applicable, all necessary) a. Computer Readable Form (CRF) b. Specification Sequence Listing on: i. CD-ROM or CD-R (2 copies); or ii. paper c. Statements verifying identity of above copies ACCOMPANYING APPLICATION PARTS 9. Assignment Papers (cover sheet & document(s)) 10. 37 CFR 3.73(b) Statement Power of Attorney
4. ✓ Drawing(s) (35 U.S.C. 113) [Total Sheets 3]	11. English Translation Document (if applicable)
5. Oath or Declaration [Total Pages 3]	12. Information Disclosure Copies of IDS Statement (IDS)/PTO-1449 Citations
a. Newly executed (original or copy)	13. Preliminary Amendment
b. Copy from a prior application (37 CFR 1.63 (d)) (for continuation/divisional with Box 18 completed)	14. Return Receipt Postcard (MPEP 503) (Should be specifically itemized)
i. DELETION OF INVENTOR(S)	15. Certified Copy of Priority Document(s) (if foreign priority is claimed)
Signed statement attached deleting inventor(s) named in the prior application, see 37 CFR 1.63(d)(2) and 1.33(b).	16. Nonpublication Request under 35 U.S.C. 122 (b)(2)(B)(i). Applicant must attach form PTO/SB/35
6. Application Data Sheet. See 37 CFR 1.76	or its equivalent. 17. Other:
18. If a CONTINUING APPLICATION, check appropriate box, and supp	ply the requisite information below and in a preliminary amendment,
or in an Application Data Sheet under 37 CFR 1.76:	of prior application No. 10 / 101,439
Continuation Divisional Continuation-in-part (CIP) Prior application information: Examiner: Tran, Len	of prior application No.: / / Group Art Unit: 1725
Prior application information: Examiner: ITAII, LETI For CONTINUATION OR DIVISIONAL APPS only: The entire disclosure of the	
Box 5b, is considered a part of the disclosure of the accompanying continuation. The incorporation can only be relied upon when a portion has been inadver	uation or divisional application and is hereby incorporated by reference.
19. CORRESPONDI	ENCE ADDRESS
Customer Number or Bar Code Label (Insert Customer No. or Attach ba	r code label here) or Correspondence address below
Name	
·	
Address	
City	State Zip Code
Country Tele	ephone Fax
Name (Print/Type) Robin A. Sannes	Registration No. (Attorney/Agent) 45,070
Signature Gallen J. Mure	Date 08/19/2003

Burden Hour Statement: This form is estimated to take 0.2 hours to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, P.O. Box 1450, Alexandria VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, MS Patent Application, P.O. Box 1450, Alexandria VA 22313-1450.

10/643568

PTO/SB/17 (01-03)
Approved for use through 04/30/2003. OMB 0651-0032
U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE
Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

FEE	TRANSMITTAI	
+	for FY 2003	

Effective 01/01/2003. Patent fees are subject to annual revision.

Applicant claims small entity status. See 37 CFR 1.27

TOTAL AMOUNT OF PAYMENT

(\$)	91	0.	00

spond to a conection of thic	ormation unless it displays a valid OMB control number.
Co	omplete if Known
Application Number	
Filing Date	Even date herewith
First Named Inventor	Richard M. Herreid
Examiner Name	
Art Unit	
Attorney Docket No.	100P288USI1

METHOD OF PAYMENT (check all that apply)				FEE	ECALCULATION (continued)	
Check Credit card Money Other None	3. A	DDITI	ONAL	- FEE	S	
Deposit Account:	<u>Large</u>	Entity	Small	Entity		
Deposit Account 50-0549	Fee Code		Fee Code	Fee (\$)	Fee Description	Fee Paid
Number	1051	130	2051	65	Surcharge - late filing fee or oath	1 cc i aid
Deposit Account Name	1052	50	2052	25	Surcharge - late provisional filing fee or cover sheet	
The Commissioner is authorized to: (check all that apply)	1053	130	1053	130	Non-English specification	
Charge fee(s) indicated below Credit any overpayments	1812	2,520	1812	2,520	For filing a request for ex parte reexamination	ļ
Charge any additional fee(s) during the pendency of this application	1804	920*	1804	920*	Requesting publication of SIR prior to Examiner action	
Charge fee(s) indicated below, except for the filing fee to the above-identified deposit account.	1805	1,840*	1805	1,840*	Requesting publication of SIR after Examiner action	
FEE CALCULATION	1251	110	2251	55	Extension for reply within first month	
1. BASIC FILING FEE	1252	410	2252	205	Extension for reply within second month	ļI
Large Entity Small Entity	1253	930	2253	465	Extension for reply within third month	
Fee Fee Fee Fee Description Fee Paid Code (\$)	1254	1,450	2254	725	Extension for reply within fourth month	
1001 750 2001 375 Utility filing fee 750.00	1255	1,970	2255	985	Extension for reply within fifth month	
1002 330 2002 165 Design filing fee	1401	320	2401	160	Notice of Appeal	
1003 520 2003 260 Plant filing fee	1402	320	2402	160	Filing a brief in support of an appeal	
1004 750 2004 375 Reissue filing fee	1403	280	2403	140	Request for oral hearing	
1005 160 2005 80 Provisional filing fee	1451	1,510	1451	1,510	Petition to institute a public use proceeding	
SUBTOTAL (1) (\$) 750.00	1452	110	2452	55	Petition to revive - unavoidable	
2. EXTRA CLAIM FEES FOR UTILITY AND REISSUE	1453	1,300	2453	650	Petition to revive - unintentional	
Fee from _	1501	1,300	2501	650	Utility issue fee (or reissue)	
Extra Claims below Fee Paid Total Claims 22 -20** = 2 x 18 = 36	1502	470	2502	235	Design issue fee	
Independent 4 2** 1 V 04	1503	630	2503	315	Plant issue fee	
Claims - 3 = 1 X = 104 Multiple Dependent	1460	130	1460	130	Petitions to the Commissioner	
Lama Entite a San U.S. 11	1807	50	180	7 50	Processing fee under 37 CFR 1.17(q)	
Large Entity Small Entity Fee Fee Fee Fee Fee Description	1806	180	1806		Submission of Information Disclosure Stmt	
Code (\$) Code (\$) 1202 18 2202 9 Claims in excess of 20	8021	40	802 ⁻	1 40	Recording each patent assignment per property (times number of properties)	40.00
1201 84 2201 42 Independent claims in excess of 3	1809	750	2809	375	Filing a submission after final rejection (37 CFR 1.129(a))	
1203 280 2203 140 Multiple dependent claim, if not paid	1810	750	2810	375	For each additional invention to be	
1204 84 2204 42 ** Reissue independent claims over original patent	1801	750	2801	975	examined (37 CFR 1.129(b))	
1205 18 2205 9 ** Reissue claims in excess of 20	1801	900	1802	900	Request for Continued Examination (RCE) Request for expedited examination	
and over original patent		300	I '302	300	of a design application	
SUBTOTAL (2) (\$) 120.00		fee (sp				
**or number previously paid, if greater; For Reissues, see above	*Redi	uced by	Basic	Filing F	ee Paid SUBTOTAL (3) (\$) 40.00)

SUBMITTED BY					(Complete (if applicable	e)	
Name (Print/Type)	Robin A. Sannes		Registration No. (Attorney/Agent)	45,070	Telephone	612-	331	-7419
Signature	Sobie V. Sau	nes)			Date	08/	19/	2003

WARNING: Information on this form may become public. Credit card information should not be included on this form. Provide credit card information and authorization on PTO-2038.

This collection of information is required by 37 CFR 1.17 and 1.27. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, Washington, DC 20231.

PATENT

Minneapolis, MN 55418 612-331-7400 telephone 612-331-7401 facsimile

Serial No.
unknown

EXPRESS MAIL TRANSMITTAL LETTER

MS: PATENT APPLICATION Commissioner for Patents P.O. Box 1450 Alexandria VA 22313-1450

In re Application of:	Richard M. Herreid et al.		
Serial No.:		Examiner:	
Confirmation No.:		Art Unit:	
Filed:	Even date herewith		
For:	METHOD AND APPARATUS FOR	MAKING A SAND CORE WITH AN	
	IMPROVED PRODUCTION RATE		

We are transmitting the following documents:

Return Postcard

Express Mail Transmittal Letter

Utility Patent Application Transmittal (Continuation-in-Part)

Fee Transmittal for FY 2003

Patent Application (Specification: 17 pages, including 22 claims and 1 page Abstract [22 pages])

Drawings [three (3) sheets]

Signed Combined Declaration and Power of Attorney [3 pages]

Recordation Form Cover Sheet

Assignment [3 pages]

Please charge Deposit Account 50-0549 for any fees under 37 CFR §1.16 and §1.17 that may be required during the pendency of this application. This authorization includes the fee for any extension of time under 37 CFR §1.136(a) that may be necessary. To the extent any such extension should become necessary it is hereby requested.

		Respectfully submitted,
Registration No.	Direct Dial	(dela in a la constitución de la
45,070	612-331-7419	Gobby J. Squees
Date: August 19, 20	003	Robin A. Sannes
United	States Patent and Trademark Office Customer No. 23322	
	Certific	ate of Express Mail
Pursuant to 37 CFR 1.10	, I certify that this correspondence is be	ing deposited on the date indicated below with the United States Postal Service
Pursuant to 37 CFR 1.10 "Express Mail Post Office	, I certify that this correspondence is be	
Pursuant to 37 CFR 1.10 "Express Mail Post Office Express Mail No. EU941450851US	, I certify that this correspondence is be	ing deposited on the date indicated below with the United States Postal Service
"Express Mail Post Office Express Mail No.	, I certify that this correspondence is be	ing deposited on the date indicated below with the United States Postal Service